

# Project 4

## Description:

### Red Feather Thermal Energy for Homes

Team Members:  
Edwin Beraud  
Will Legrand  
Jake Shaw  
Jeff Macauley

Client: Mark Hall

# Project Description

- ▶ Create a sustainable heating solution for homes on the Navajo and Hopi reservations
- ▶ Current heating systems are inefficient and dangerous for residents
- ▶ Electricity and natural gas is not available to most people on the reservation
- ▶ Red Feather Development Group

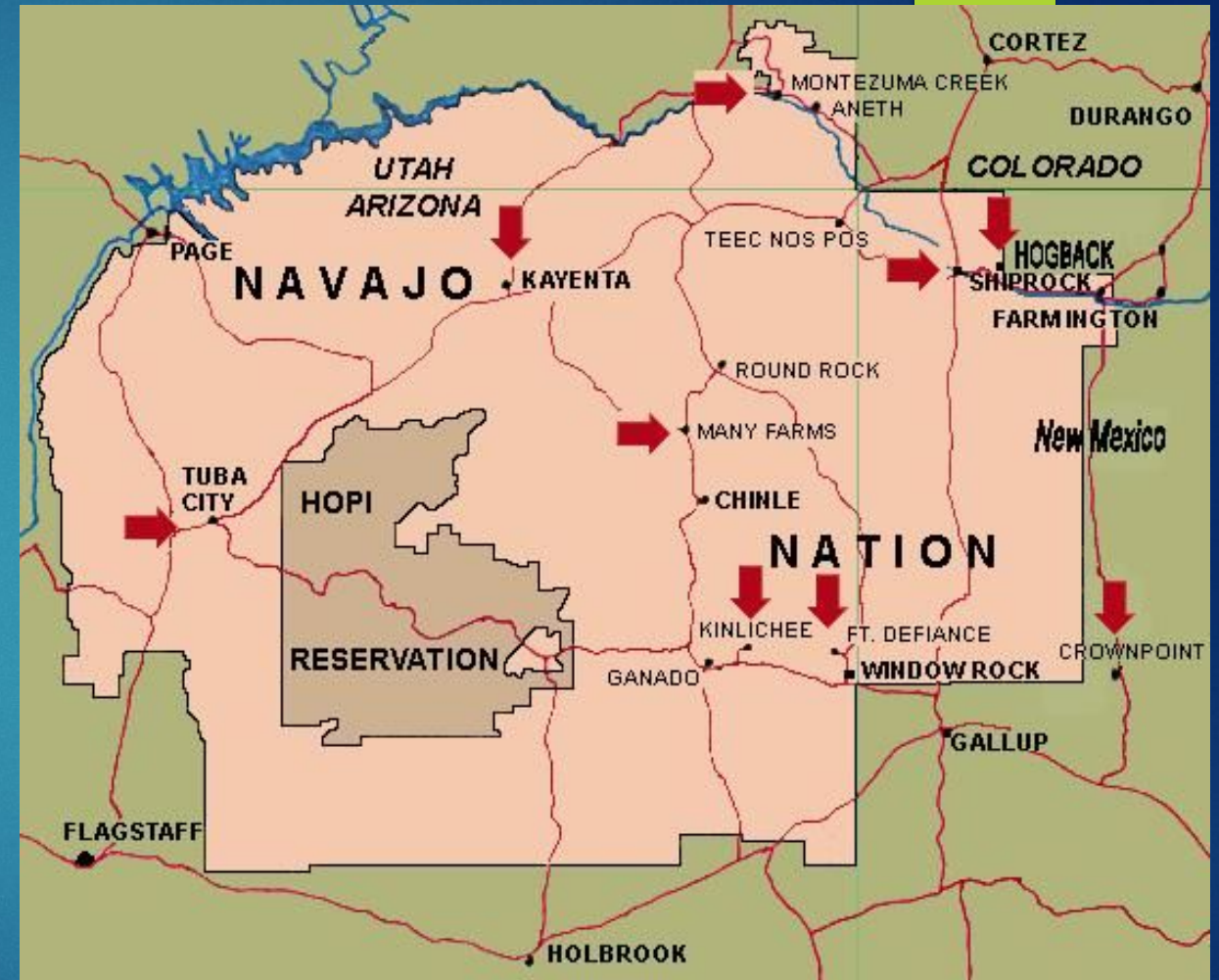
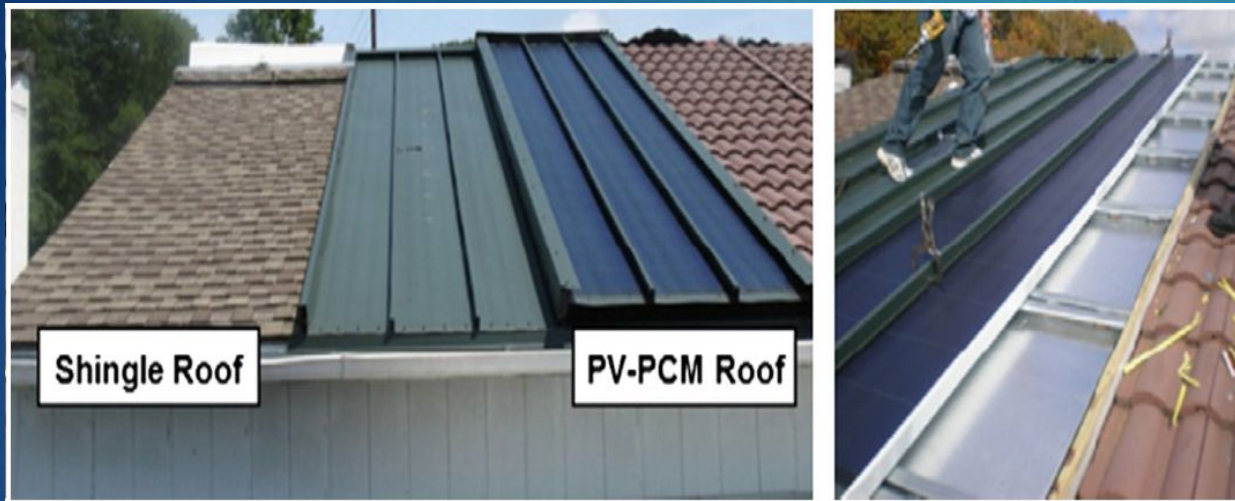


Figure 1: Navajo and Hopi Reservations [23]

# Background and Benchmarking

## Shingle Roofs vs PV-PCM Roofs



Installation of Shingle Roof vs PV-PCM Roof [8],[29]

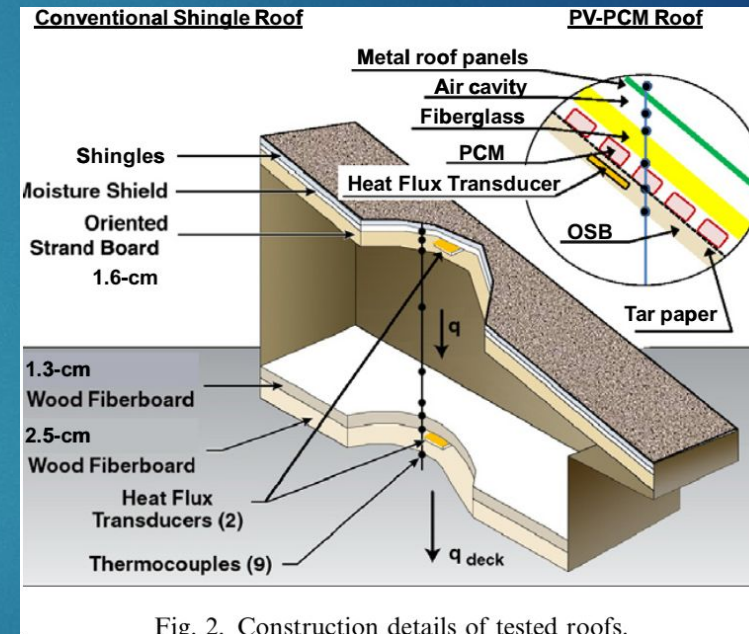


Fig. 2. Construction details of tested roofs.

Installation of Shingle Roof vs PV-PCM Roof [29]

# Background and Benchmarking

Solar air heater

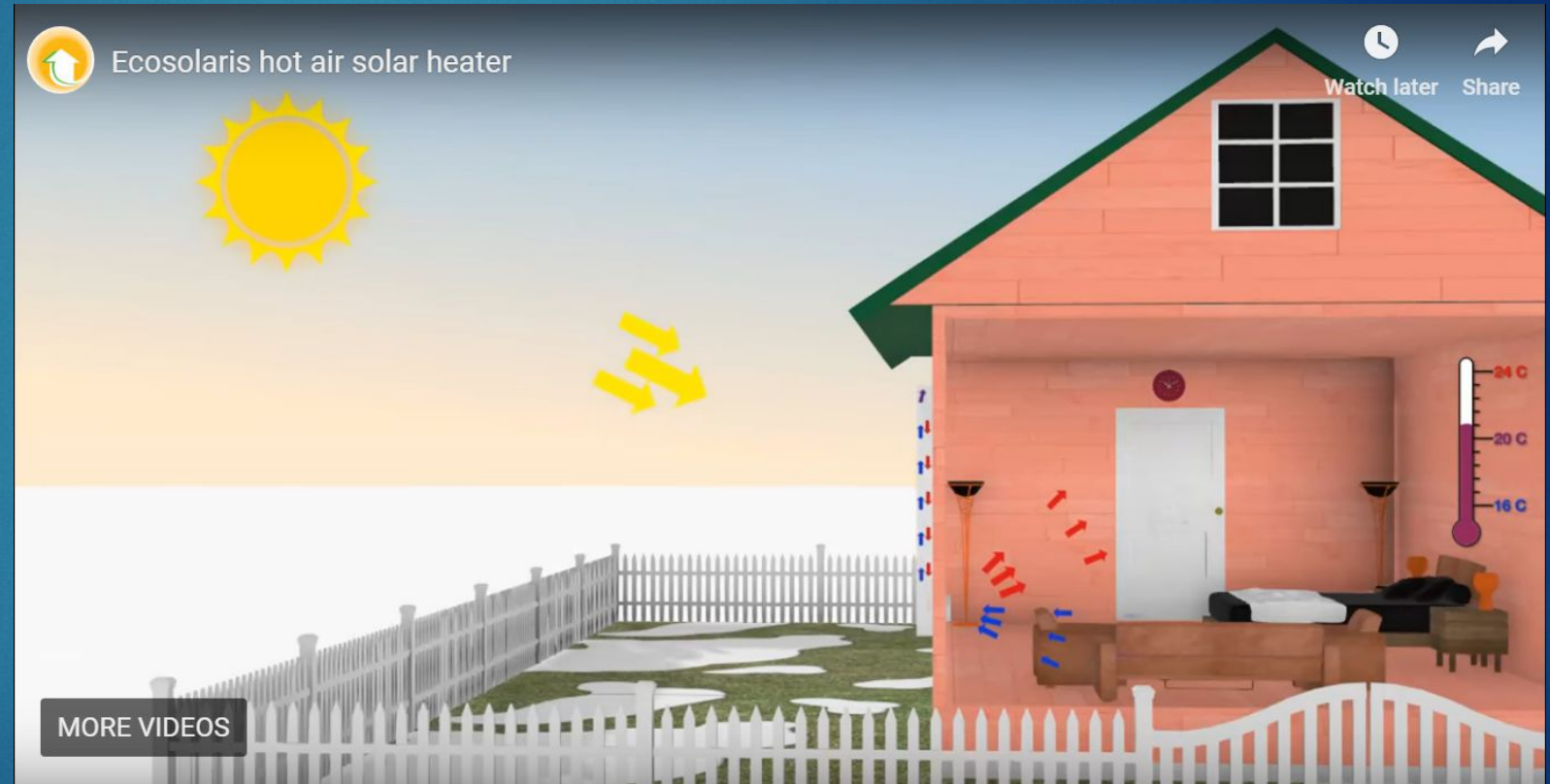


Figure 2: Ecolaris Solar Furnace [25]

Figure 3: Ecolaris Solar Furnace Operation [25]

# Background and Benchmarking

Insulation Types: Fiberglass, Cellulose, Polystyrene, Rockwool, Cotton  
Each has a different Thermal Resistance (R) Value to display how quickly heat transfers across it.



Figure 4: Fiberglass Batt Insulation in Roof  
[26]

# Background and Benchmarking

Solar Thermix - Phoenix based company that emphasizes in reducing fossil fuel usage through application of phase change materials, solar furnaces



Figure 5: Solar Thermix Logo [30]

# Background and Benchmarking



- Supplies heat directly to the panels using either electricity or tubing that carries hot water. Highly efficient but expensive to install.

Figure 6: In-wall radiant heating in a home [27]

# Customer Requirements

- ▶ Cannot pose unacceptable health (primarily air quality) or safety (primarily fire) risks to the home occupants or neighbors.
- ▶ Must be an improvement from current heating solution (cost savings plus air quality improvement)
- ▶ Keeps home at a comfortable temperature in Winter
- ▶ Must account for heat loss from home regarding insulation/windows/doors. -Software modeling
- ▶ System must be reliable with temperature fluctuations (assuming no cooling requirements)



# Engineering Requirements

- ▶ Amount of product pollutants produced (10  $\mu\text{g}/\text{m}^3$  annually, 30  $\mu\text{g}/\text{m}^3$ , +/- 5 $\mu\text{g}/\text{m}^3$  )
- ▶ Cost of Materials and Installation (\$1200, +/- \$300)
- ▶ Thermal Efficiency (70%, +/- 10%)
- ▶ Temperature maintained inside home (72 °F, +/- 3 °F)
- ▶ Thermal Resistance Value (R 2.2  $\text{m}^2\cdot\text{K}/\text{W}$ , + 0.3  $\text{m}^2\cdot\text{K}/\text{W}$ )
- ▶ Battery Backup System (10 hrs, +/- 2 hrs)
- ▶ Extended lifespan (10 years +)

# House of Quality and Results



House of Quality (HoQ)									
Customer Requirement	Weight	Engineering Requirement	Pollutants Produced ( $\mu\text{g NO}_2, \text{SO}_2$ per kWh)	Cost of Materials and Installation (\$)	Thermal Efficiency (%)	Temperature Maintained inside Home (F)	Thermal Resistance Value (R)	Battery Back-up System (hrs)	Lifespan
	100%		↓	↓	↑	↑	↑	↑	↑
1. Cannot pose unacceptable health (primarily air quality) or safety (primarily fire) risks to the home occupants or neighbors.	25%		9	3	1	0	0	1	1
2. Must be an improvement from current heating solution (cost savings plus air quality improvement).	30%		1	9	3	0	1	3	0
3. Keeps home at a comfortable temperature in Winter	15%		0	3	9	9	9	1	3
4. Must account for heat loss from home related to insulation/windows/doors.	20%		0	1	9	3	9	0	0
5. System must be reliable with temperature fluctuations (assuming no cooling requirements)	10%		0	1	3	9	3	9	9
<b>Absolute Technical Importance (ATI)</b>			3.55	4.2	4.6	2.85	3.75	2.2	1.6
<b>Relative Technical Importance (RTI)</b>			4	2	1	5	3	6	7
<b>Target ER values</b>			10 $\mu\text{g}/\text{m}^3$ - annually 30 $\mu\text{g}/\text{m}^3$ - 24hr	\$1,200	70%	72 F	R = 2.2 $\text{m}^2\text{K}/\text{W}$	10 hrs	10 years
<b>Tolerances of Ers</b>			+/- 5 $\mu\text{g}/\text{m}^3$	+/- \$300	+/- 10%	+/- 3 F	+ 0.3 $\text{m}^2\text{K}/\text{W}$	+/- 2 hrs	+/- 1 year
<b>Testing Procedure (TP#)</b>			Air Quality meter	BOM	Thermodynamics	Thermometer	Analytical	TBD	Thermal Cycles

# Schedule

## PROJECT TITLE Red Feather

Project number 4  
Project Lead Jeff M.

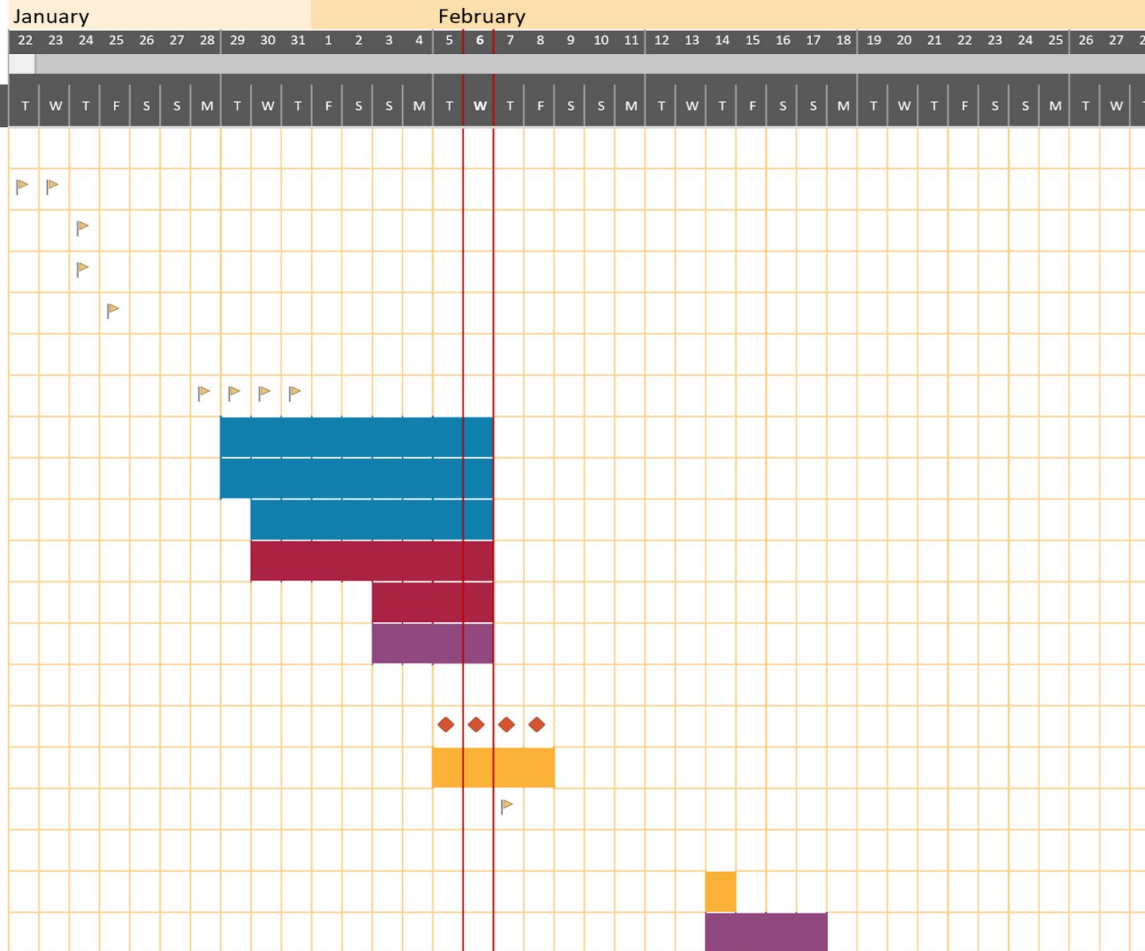
Project Start Date: 1/22/2019

Scrolling Increment: 0

### Legend:

On Track Low Risk Med Risk High Risk Unassigned

Milestone Description	Category	Assigned To	Progress	Start	No. Days
<b>Week 1</b>					
5 Sources	Milestone	All	100%	1/22/2019	2
Staff Meeting 1	Milestone	All	100%	1/24/2019	1
Meet the GTA	Milestone	All	100%	1/24/2019	1
Team Charter	Milestone	All	100%	1/25/2019	1
<b>Week 2</b>					
Meet with Client	Milestone	All	100%	1/28/2019	4
Project description	On Track	Jake	100%	1/29/2019	9
5 Bench Marks	On Track	All	90%	1/29/2019	9
20 sources	On Track	All	90%	1/30/2019	8
Customer Reqs.	High Risk	All	100%	1/30/2019	8
QFD	High Risk	Edwin, Jeff, Will	80%	2/3/2019	4
Budget	Med Risk	Jake	40%	2/3/2019	4
<b>Week 3</b>					
Meet with Advisors	Goal	All	0%	2/5/2019	4
Insulation Comaprison	Low Risk	TBD	0%	2/5/2019	4
Presentation	Milestone	All	80%	2/7/2019	1
<b>Week 4</b>					
Team Meeting	Low Risk	TBD	0%	2/14/2019	1
Home Model Simulation	Med Risk	TBD	0%	2/14/2019	4



# Budget

- ▶ No official budget given for this project
- ▶ Our client proposed an upfront cost of \$900-\$1500 (includes final design and installation costs)
- ▶ We hope to gain sponsorship from companies interested in renewable energy
- ▶ Total cost for a low-income family, with sponsorship, should be \$300 or less



Figure 7: Businesses established in Arizona who are interested in solar energy [28]

# Research Materials

## Articles

- [1] A. Chel and G. Kaushik, "Renewable energy technologies for sustainable development of energy efficient building", 2017. [Online].
- [2] S. Enibe, "Thermal analysis of a natural circulation solar air heater with phase change material energy storage", Renewable Energy, vol. 28, no. 14, pp. 2269-2299, 2003.
- [3] Y. Zhang, K. Du, J. He, L. Yang, Y. Li and S. Li, "Impact factors analysis on the thermal performance of hollow block wall", Energy and Buildings, vol. 75, pp. 330-341, 2014.

## Books

- [4] L. Cabeza and N. Tay, High-temperature thermal storage systems using phase change materials. London: Elsevier/Academic press.
- [5] F. Jager, Solar Energy Applications in Houses, 1st ed. Luxembourg: A. Wheaton & Co. Ltd., Exeter, 1981.

# Research Materials

## Articles

- [6] Lavinia Gabriela SOCACIU, "Thermal Energy Storage with Phase Change Material," *Leonardo Electron. J. Pract. Technol.*, no. 20, pp. 75–98, 2012.
- [7] L. Cao, D. Su, Y. Tang, G. Fang, and F. Tang, "Properties evaluation and applications of thermal energystorage materials in buildings," *Renew. Sustain. Energy Rev.*, vol. 48, pp. 500–522, 2015.
- [8] Z. Zhou, Z. Zhang, J. Zuo, K. Huang, and L. Zhang, "Phase change materials for solar thermal energy storage in residential buildings in cold climate," *Renew. Sustain. Energy Rev.*, vol. 48, pp. 692–703, 2015.

- [9] J. C. Gomez, "Report: High-Temperature Phase Change Materials (PCM) Candidates for Thermal Energy Storage (TES) Applications," *Natl. Renew. Energy Lab.*, vol. 303, no. September 2011, pp. 1–31, 2011.
- [10] J. Kośny, K. Biswas, W. Miller, and S. Kriner, "Field thermal performance of naturally ventilated solar roof with PCM heat sink," *Sol. Energy*, vol. 86, no. 9, pp. 2504–2514, Sep. 2012.

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- [11] A. S. Fleischer, *Thermal energy storage using phase change materials: fundamentals and applications*.
- [12] T. Bergman, A. Lavine and F. Incropera, *Fundamentals of Heat and Mass Transfer*, 8th ed. Wiley, 2017.

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## Articles

[14] W.M. Champion, "Navajo Home Heating Practices, Their Impacts on Air Quality and Human Health, and a Framework to Identify Sustainable Solutions". University of Colorado Boulder. 2017

[15] "NAAQS Table", Clean Air Act, US Environmental Protection Agency

[16] HouseLogic, "Home Insulation Types: Advantages and Disadvantages", REALTORS

## Books

[17] B. K. Hodge, *Alternative Energy Systems and Applications*. Second edition. Wiley. 2010.

[18] K. Jager, O. Isabella, et al. *Solar Energy: Fundamentals, Technology, and Systems*. Delft University of Technology. 2014.

# Research Materials

## Articles

- [18] J. Scott, A. B. Brush, J. Krumm, B. Meyers, M. Hazas, S. Hodges, and N. Villar, "PreHeat: controlling home heating using occupancy prediction," Proceedings of the 13th international conference on Ubiquitous computing - UbiComp 11, pp. 281–290, Sep. 2011.
- [19] M. Gopinath, R. Balaji and V. Kirubakaran, "Cost effective methods to improve the power output of a solar panel: An experimental investigation," 2014 POWER AND ENERGY SYSTEMS: TOWARDS SUSTAINABLE ENERGY, Bangalore, pp. 1-4, 2014.
- [20] "Radiant Heating," *Department of Energy*. [Online]. Available: <https://www.energy.gov/energysaver/home-heating-systems/radiant-heating>. [Accessed: 03-Feb-2019].

## Books

- [21] M. J. Moran, H. N. Shapiro, D. D. Boettner, and M. B. Bailey, *Fundamentals of engineering thermodynamics*, 8th ed. Hoboken, NJ: John Wiley & Sons, Inc., 2018.
- [22] J. E. Brumbaugh, *Audel HVAC fundamentals*. Indianapolis, IN: Wiley Pub., 2004.



# Questions?

# Additional References

[23] “Destination 360,” *History of El Morro - Facts about El Morro*. [Online]. Available: <http://www.destination360.com/north-america/us/arizona/navajo-nation-map>. [Accessed: 03-Feb-2019].

[24] J. Kośny, K. Biswas, W. Miller, and S. Kriner, “Field thermal performance of naturally ventilated solar roof with PCM heat sink,” *Sol. Energy*, vol. 86, no. 9, pp. 2504–2514, Sep. 2012.

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[26] Performance Insulation. 2019. [Online]. Available: <https://performanceinsulation.com/insulation>. [Accessed: 03-Feb-2019].

[27] “Radiant Heating,” *Department of Energy*. [Online]. Available: <https://www.energy.gov/energysaver/home-heating-systems/radiant-heating>. [Accessed: 03-Feb-2019].

# Additional References

- [28] “Renewable Energy,” *Arizona Business Know How – Arizona Commerce Authority Helps With Business Development*. [Online]. Available: <https://www.azcommerce.com/industries/renewable-energy>. [Accessed: 03-Feb-2019].
- [29] J. Kośny, K. Biswas, W. Miller, and S. Kriner, “Field thermal performance of naturally ventilated solar roof with PCM heat sink,” *Sol. Energy*, vol. 86, no. 9, pp. 2504–2514, Sep. 2012.
- [30] Solar ThermiX Company Logo